



**DP**

# 1010 Spray

## WATER BASED DUCT SEALANT

**A smooth, water based, premium quality, UL Listed, high pressure/high velocity duct sealant for commercial and residential supply and return air duct use. DP 1010 Spray is specially formulated for easy spray application for lower installed cost.**

### Recommended Uses:

DP 1010 Spray is recommended for sealing joints, seams, and duct wall penetrations.

DP 1010 Spray is recommended for sealing connections on flexible duct.

DP 1010 Spray is recommended up to 15 inches water column pressure.

### Features and Benefits:

- **LEED** Qualified
- **ZERO** VOC's
- UL Listed
- Easy Spray Application
- Crack and Peel Resistant
- Mold and Mildew Resistant
- Excellent Dry Adhesion
- Indoor and Outdoor Usage
- Minimal Shrinkage
- Sag Resistant
- Excellent Water and U.V. Resistance
- Meets FDA, USDA, and EPA Standards
- Meets Requirements of NFPA 90A & 90B, ASTM E-84, and UL-723
- Paintable with latex or epoxy paints after cured

### Directions For Use:

**Uses:** DP 1010 Spray may be used to seal joints on metal, flexible and fiberglass duct board supply and return air duct.

**Surface Preparation:** Surfaces should be clean, dry and free of dirt, oil and any foreign matter.

**For sheet metal duct:** DP 1010 Spray should be applied to all connections according to SMACNA standards. Apply DP 1010 Spray on all duct seams, TDC/TDF, and applied flange corners. Apply to all penetrations in the duct wall including sheet metal screw heads and tie rods. When extruding DP 1010 Spray, sealant should be brushed into seams.

**For round and oval spiral duct:** Apply DP 1010 Spray to the male section of the fitting or to the inside slip duct coupling. Secure with sheet metal screws per manufacturers requirements. Apply a 2-inch band of DP 1010 Spray around outside of joint, covering all screws.

**For rigid fiberglass air duct:** Assemble sections according to the manufacturers recommendations. Apply a 3-inch by 20 mil band of DP 1010 Spray to the joint. Embed a fiberglass scrim (5 mil, 20 x 10 plain weave, 1.75 oz per sq. yd.) in the sealant and apply another 20 mil coat of DP 1010 Spray over the scrim.

**For flexible duct:** Install flexible duct per manufacturers instructions using drawbands or mechanical fasteners. Apply DP 1010 Spray at a rate of 80-90 sq. ft. per gallon (20-40 mils) between the end of the duct and the collar in a 2-inch band. Use DP 1010 Spray to seal all connections of collar to metal duct or rigid fiberglass ductboard.

**Pressure Testing:** Allow at least 48 hours before pressure testing. Since temperature and humidity conditions may vary, longer cure times may be required for specific installations.

**Do not apply when rain or freezing temperatures will occur within 36 hours. Do not thin.**

### Technical Data:

**Color:** Gray

**Base:** Water

**Chemical Family:** Synthetic Latex

**Solids Content:** 68 ± 2%

**Viscosity:** Approx. 100,000 - 200,000 cps

**Application Temperature:** 40°F - 110°F

**Storage:** 40°F - 110°F. Do not freeze. If product freezes, allow to return to room temperature before applying.

**Freeze/Thaw Stability:** 5 cycles no deterioration (DPTM-20)

**Service Temperature:** -25°F - 200°F

**Flammability:** Non-flammable wet or dry

**Flash Point:** No flash to boiling

**Shelf Life:** 2 Years (unopened containers)

**Cure Time:** 24-72 hours depending on temperature, humidity, and application

**Coverage:** Dependent on application thickness, 80-90 sq. ft. at 20-40 wet mils

**Clean Up:** Use warm water and soap

**Packaging:** 5 gallon pails, 54 gallon drums

**Pressure Classes:** Meets all SMACNA pressure classes

**Seal Classes:** Meets all SMACNA seal classes

**VOC:** 0 g/l

ASTM E-84 SURFACE BURNING CHARACTERISTICS  
DP 1010 Spray Duct Sealant applied to inorganic reinforced cement board  
Flame Spread: 0      Smoke Developed: 0  
Test applied in two 2" wide strips 8" on center (coverage 16% of the exposed test sample area) at a spread rate of 250 sq. ft. per gal.  
Flash point of finished sealant, closed cup. No flash to boiling.

UNDERWRITERS LABORATORIES INC.  
LISTED ADHESIVES

16UK  
UL 181 B-M

For use with UL Listed flexible air ducts or connectors



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TECHNICAL support bulletin